

General Info		Filam Calc	
Inmooov Print Statistics	14.00		
David Cochran	11.0909		
www.inmooov.fr	3.8409		
Simplify 3D Software			
2 mm Layer Height			
Support and Raft used		Remain to Print	
Nozzle Temp - 225		30.78%	
Build Plate Temp - 110			

Parts Status	
231	Total Parts
183	Printed Parts
79.22%	Completed printing
Restarts/Reprints	
6	Time Wasted
8:30	
NOTES SECTION	
Now in printers	
Assumptions made that all parts use the same amount of filament	
I already have these parts printed so I won't be printing them in this build.	

Filament Statistics		HATCHBOX 3D ABS - \$296.82		Current Cost	
KG	Total Purchased	Used	KG Total Remaining	KG	Total Unopened
4	Black	2.25	2	Black	\$ 47.86
10	White	5	5	White	\$ 93.95
		7.25	7		\$ 141.81

<http://www.thingiverse.com/thing:2081052>

<http://www.thingiverse.com/thing:1927091>

2 Skull	
EyeMask	1
EyeSupport	1
Internal_MainBase	1
Internal_RaiserBlock	1
Internal_ServoBase	1
Internal_TopMount	1
JawArmLeft	1
JawArmRight	1
JawBeam	1
JawWashers	1
JawWormGear	1
Neck_Gear	1
NeckGear_RetainingCollar	1
Servo_NeckGear	1
Skull_Bottom	1
Skull_Jaw	1
Skull_Top	1
B Ears	2
Percent Complete	100.00%

1 Eyes	
1x2xEyeBallFullV2	1
1xEyeHingeCurve	1
2xEyeHinge	2
1xEyeHolder	1
1xEyePlateLeft	1
1xEyePlateRight	1
1x EyeSupport (print with support)	1
1xEyeTo Nose	1
EyeBallSupportHerculeLeft	1
EyeBallSupportHerculeRight	1
EyeBallSupportLifeCamHLeft	1
EyeBallSupportLifeCamHRight	1
Percent Complete	100.00%

Printers		Print Time Statistics	
2 Fish Forge Creator Pro Printers	28-Apr-17	Started	
	21-May-17	Current Date	
	23	Print Days	46
	0.1	Maintenance	0.05
	29.16	Estimated Total Days	58.13
Maintenance Info			
Level Build Plate	Unknown	Maintenance	
Clean Extruder Gear	Unknown	Maintenance	
Replace Nozzle with Stainless Steel	Unknown	Maintenance	
Grease printers - Bi-weekly	5/26/2017	Maintenance	
Replace Build Plate Tape	Unknown	Maintenance	
Replace X Axis Stepper Cables	Unknown	Maintenance	

W=White Hatchbox 3D ABS https://www.amazon.com/gp/product/B001QH6NMN/ref=oh_aui_detailpage_o04_s007?ie=UTF8&psc=1
 B=Black Hatchbox 3D ABS https://www.amazon.com/gp/product/B001QH8EWA/ref=oh_aui_detailpage_o04_s017?ie=UTF8&psc=1

Costs	
Printers	\$ -
Filament	\$ 296.82
Stainless Steel MK1C	\$ 15.30
Printer Sheets	\$ 25.80
X axis cables	\$ 31.14
Print Cost	\$ 369.06

2 Arm Servo stuff	
LeftRobCableBackV3	0
LeftRobCableFrontV3	0
LeftRobServoBedV6	0
LeftTensionerV1	0
RobCableBackV3	0
RobCableFrontV3	0
RobRights	0
RobServoBedV6	0
TensionerRightV1	0
B Pullies	2
Percent Complete	100.00%

10 Left Foram - Hand	
1x Thumb	0
1x Index	0
1x Majeure	0
1x Auriculaire	0
1x Pinky	0
1x Bolt_entreeoise	0
1x WristLarge	0
1x WristSmall	0
1x topsurface	0
1x coverfinger	0
B 1x robcap3	1
W 1x robpact2	1
W 1x robpact3	1
W 1x robpact4	1
W 1x robpact5	1
B 1x rotawrist2	1
B 1x rotawrist1	1
B 1x rotawrist3	1
B RotWrist3v2	1
B 1x CableHolderWrist	1
3 Back Arm Cover	1
Percent Complete	100.00%

7 Head Neck	
1 GearBlueV1	1
1 GearGreenV1	1
1 GearRedV1	1
11 GrundPlateV3a	1
13 ObenPlateV3	1
11 PinionBlueV2	1
11 PinionGreenV2	1
11 PinionRedV2	1
13 RamenoV1b	3
12 RingeBlueV2	1
12 RingeGreenV1	1
12 RingeRedV3	1
13 ServoHolderV3	1
13 TopPlateV1	1
Percent Complete	43.75%

16 Torso	
B 2x KinectSideHolder	2
B 2x KinectSideBack	2
W 1x KinectMidFront	1
W 1x KinectMidBack	1
7 Zx InterKinectSide	2
7 Zx InterKinectMid	2
B 2x HomLowFront	2
B 2x HomLowBack	2
W 2x ChestLow	2
W HomePlateFrnt	1
W HomePlateBackLow	1
W SternumV1	1
W HomeHolderV1	1
W ThroatLower	2
Percent Complete	72.73%

25 Top Stomach	
W 1 x DiskInternV3.stl	1
W 1 x TStomSpacerV1.stl	1
W 1 x TStomFrontV1.stl	1
W 1 x TStomRotBackV1.stl	1
W 1 x TStomPotHolderV1.stl	1
B3 1 x TStomCovRightV2.stl	1
B3 1 x TStomCovLeftV2.stl	1
W 1 x TStoServoHolderV2.stl	1
W 1 x TStoPistonRightV2.stl	1
W 1 x TStoPistonLeftV2.stl	1
W 2 x TStoMiddleV1.stl	2
W 1 x TStoFrontStandV1.stl	1
W 1 x TStoFrontRightV1.stl	1
W 1 x TStoFrontLeftV1.stl	1
W 1 x TStoBackStandRightV1.stl	1
W 1 x TStoBackStandLeftV1.stl	1
W 1 x TStoBackRightV1.stl	1
W 1 x TStoBackLeftV1.stl	1
W 1 x StomGearV2.stl	1
W 1 x StoGearAttachV1.stl	1
W 1 x ServoBackV1.stl	1
W 1 x RollFrontRightV1.stl	1
W 1 x RollFrontLeftV1.stl	1
W 1 x RollBackRightV1.stl	1
W 1 x RollBackLeftV1.stl	1
W 1 x DiskUnderV1.stl	1
B1-2 DiskExternV2.stl	4
Percent Complete	80.65%

10 Mid Stomach	
W 1xBotBackLeftV1.stl	1
W 1xBotBackRightV1.stl	1
W 1xBotCapLeftV1.stl	1
W 1xBotCapRightV1.stl	1
W 1xBotFrontLeftV1.stl	1
W 1xBotFrontRightV1.stl	1
W 1xHipCoverFrontV1.stl	1
W 1xHipCoverLeftV1.stl	1
W 1xHipCoverRightV1.stl	1
W 1xMidPotHolderV1.stl	1
B4 MidWormRightV1.stl	2
Percent Complete	83.33%

4 Lower Stomach	
W 1x TStoLowLeft	1
W 1x TStoLowRight	1
W 1x StomSupportRight	1
W 1x StomSupportLeft	1
Percent Complete	100.00%

7 Chest	
B5 BottomChestV1	1
W ChestLeftV1	1
W ChestRightV1	1
W ChestTopAttachV1	1
W ChestTopV1	1
B5 InMidLeftV1HollowV1	1
B5 InMidRightV1HollowV1	1
W 1x MiddleChestPIRV1	1
W 1x SideRibsCoverV2	1
W Typo	1
B6 UnderKinectV1	1
Percent Complete	63.64%

Left Printer 12 to 23
 Right Printer 0 to 11
 Both B 1-8
 N1 and N2

5:35 7:00

<http://www.thingiverse.com/thing:380665>

0 New Hands	
16 Mesh Front L	1
16 Mesh Front R	1
17 Mesh Back L	1
17 Mesh Back R	1
15 Hand Body R	1
9 Hand Body L	1
14 Fingers R	1
9 Fingers L	1
N3 Hinge Plate R	1
N2 Hinge Plate L	1
Percent Complete	0.00%